

## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 08-113660

(43)Date of publication of application : 07.05.1996

(51)Int.Cl.

C08J 9/06  
B29C 55/28  
B65D 33/02  
C08F 10/02  
C08F210/02  
C08K 5/16  
// B29K 55:00

(21)Application number : 06-275878

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(22)Date of filing : 14.10.1994

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### (54) FOAMED TUBULAR FILM, ITS PRODUCTION, AND PACKAGING BAG

#### (57)Abstract:

**PURPOSE:** To prepare a foamed tubular film excellent in strengths, penetration resistance, elongation, etc., by molding a resin compsn. comprising specific polymers and a chemical blowing agent under specified conditions.

**CONSTITUTION:** This foamed tubular film is produced by supplying a resin compsn. comprising a long-chain branched low-density ethylene polymer obtd. by high-pressure free-radical polymn. and having a density of 0.917-0.925g/ml and a melt index (MI) of 0.1-5g/10min, an ethylene-vinyl acetate copolymer obtd. by high-pressure free-radical polymn. and having a vinyl acetate content of 5-25wt.%, a density of 0.930-0.950g/ml, and an MI of 0.5-5g/10min, a long-chain low-density ethylene- $\alpha$ -olefin copolymer having a density of 0.915-0.930g/ml and an MI of 0.3-3g/10min, and a chemical blowing agent decomposing at 130-190°C to an extruder, melt kneading the compsn. at 170-190°C, extruding it through a circular slit die with a fixed width at 170-190°C, and inflating the extrudate by blowing air into the resultant tubular film while cooling it with air from an air ring and specifying the blow ratio, etc.

#### LEGAL STATUS

[Date of request for examination]

12.03.2001

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number] 3468886

[Date of registration] 05.09.2003

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]